NX-500F

Unique Solution Tailored to the Demands of Wire Forming Industry
Setup Time is Significantly Reduced
Thanks to the innovative machine design with full consideration of set up preparation. All the tables and tool holders have measuring scale that allow to minimize the set up time and easy to achieve repeatability of positioning for the previous setting.

New Definition of Great Flexibility
The NX-500F has 3 compound tables enables eccentric working without additional tooling requirements. Also, it creates a bigger work zone and provide more flexibility. Thanks to the concept of Triple Compound Table (TCT) system. It minimized the tooling cost and created an easier and simple way to cope with more complex products.

Efficient Productivity and Modular Production Line
Reduction of set up time and tooling cost, stable and high speed output assure the possibility of success business. Based on the extraordinary structure of machine design allows highly complex bending procedures can be carried out. Triple Compound Table (TCT) can provide better processing speed and the measuring scale brings the convenience of tool positioning repeatability and ease of tool management. NX-500F is one of the unique solutions tailored to the demands of wire forming industry.

Versatile, Powerful and Reliable
The NX-500F has 11 axes in standard. Total 6 axes situated on the 3 individual compound tables which control X and Y movement, 1 axis for wire feed, 1 axis for rotary wire, 1 axis for rotary quill and 2 servo spinners ensure the flexibility. The bigger work zone comply ergonomics and comfort in service of performance and reduction of work space limit. Thanks to the concept of this newly design allows operator’s idea can be easily carried out.
### NX-500F SPECIFICATION

#### Capability
- **Material Range**: mm Wire Ø2.0-5.0 / Strip T2x18
- **Max. O.D.**: mm 200
- **Max. Bending Return Length**: mm 190

#### Power Supply & Dimension
- **Power Supply**: 220V(*380V/415V/480V) 3P 50/60Hz Max. 75kw
- **Machine Dimension (LxWxH)**: mm 2932x2668x2669
- **Weight**: Kg 9000

#### Axis
- **Standard**: 11 axes (*B&R-Max. 25 axes/SOL-Max. 16 axes)

#### X1 Table x 1
- **Max. Travel**: 900 mm
- **Min. Increment**: 0.01 mm

#### Y1 Table x 1
- **Max. Travel**: 250 mm
- **Min. Increment**: 0.01 mm

#### Y2/Y3 Table x 2
- **Max. Travel**: 250 mm
- **Min. Increment**: 0.01 mm

#### Feed x 1
- **Min. Increment**: 0.01 mm
- **Max. Increment**: 99999.99 mm
- **Max. Feed Speed**: 106m / min

#### Rotary Wire x 1
- **Min. Increment**: 0.1°
- **Max. Rotating Angle**: Wire: 360° / Strip: ±90°

#### Rotary Quill x 1
- **Min. Increment**: 0.1°
- **Max. Increment**: 9999°

#### Spinner x 2
- **Min. Increment**: 0.1°
- **Max. Increment**: 9999°

* Option

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